SCHEDULE OF SMALL DRILL SIZES

Inch	Milli-meters	No.	Area Sq. Inches	Diam-eter
		80	.00014	.0135
		79	.00016	.0145
1/64			.000191	.015625
	0.4		.000193	.015748
		78	.00020	.016
		77	.00025	.018
	0.5		.00030	.01968
		76	.00031	.020
		75	.00034	.021
		74	.00039	.0225
	0.6		.00044	.02362
		73	.00045	.024
		72	.00049	.025
		71	.00053	.026
	0.7		.00060	.02756
		70	.00061	.028
		69	.00067	.02925
		68	.00075	.031
1/32			.00076	.03125
	0.8		.00078	.031496
		67	.00080	.032
		66	.00085	.033
		65	.00096	.035
	0.9		.00098	.03543
		64	.00101	.036
		63	.00107	.037
		62	.00113	.038
		61	.00119	.039
	1.0		.00122	.03937
		60	.00125	.040
		59	.00132	.041
		58	.00138	.042
		57	.00145	.043
	1.1		.00147	.043307
		56	.00169	.0465
3/64			.00172	.046875
	1.2		.00175	.047244
	1.3		.00206	.051181
		55	.00212	.052
		54	.00237	.055
	1.4		.00238	.055118
	1.5		.00274	.059055
		53	.00278	.0595
1/16			.00307	.0625
	1.6		.00312	.062992
		52	.00316	.0635
	1.7		.00352	.066929
		51	.00352	.067
		50	.00384	.070
	1.8		.00395	.070866
		49	.00418	.073
	1.9		.00439	.07480
		48	.00453	.076
5/64			.00479	.078125
		47	.00483	.0785
	2.0		.00486	.07874
		46	.00515	.081
		45	.00528	.082
	2.1		.00537	.082677
		44	.00580	.086
	2.2		.00589	.086614
		43	.00622	.089
	2.3		.00643	.090551
		42	.00686	.0935
3/32			.00689	.09375
	2.4		.00700	.094488
		41	.00723	.096

Inch	Milli-meters	No.	Area Sq. Inches	Diam-eter
		40	.00754	.098
	2.5		.00760	.098425
		39	.00777	.0995
		38	.00809	.1015
	2.6		.00824	.102362
		37	.00849	.104
	2.7		.00887	.106299
		36	.00890	.1065
7/64			.00933	.109375
		35	.00950	.110
	2.8		.00954	.110236
		34	.00967	.111
		33	.01002	.113
	2.9		.01024	.114173
		32	.01056	.116
	3.0		.01094	.118110
		31	.01130	.120
	3.1		.01167	.122047
1/8			.01227	.125
	3.2		.01246	.125984
		30	.01296	.1285
	3.3		.01325	.129921
	3.4		.01410	.133858
		29	.01452	.136
	3.5		.01491	.137795
		28	.01550	.1405
9/64			.0156	.140625
	3.6		.01577	.141732
		27	.01628	.144
	3.7		.01667	.145669
		26	.01697	.147
		25	.01755	.1495
	3.8		.01758	.149606
		24	.01814	.152
	3.9		.01851	.153543
		23	.01862	.154
5/32			.0191	.15625
		22	.01936	.157
	4.0		.01948	.157480
		21	.01985	.159
		20	.02035	.161
	4.1		.02046	.161417
	4.2		.02149	.165354
		19	.02164	.166
	4.3		.02251	.169291
		18	.02256	.1695
11/64			.02310	.171875
		17	.02350	.173
	4.4		.02356	.173228
		16	.02460	.177
	4.5		.02456	.177165
		15	.02544	.180
	4.6		.02576	.181102
		14	.02601	.182
		13	.02688	.185
	4.7		.02688	.185039
3/16			.02761	.1875
	4.8		.02805	.188976
		12	.02805	.189
		11	.02865	.191
	4.9		.02918	.192913
		10	.02942	.1935
		9	.03017	.196
	5.0		.03039	.196850
		8	.03110	.199
	5.1		.03167	.200787
		7	.03173	.201

Inch	Milli-meters	No.	Area Sq. Inches	Diam-eter
13/64			.032407	.203125
		6	.03268	.204
	5.2		.03291	.204724
		5	.03316	.2055
	5.3		.03421	.208661
		4	.03430	.209
	5.4		.03553	.212598
		3	.03563	.213
	5.5		.03664	.216535
7/32			.037325	.21875
	5.6		.03819	.220472
		2	.03835	.221
	5.7		.039408	.224409
		1	.04082	.228
	5.8		.04082	.228348
	5.9		.042273	.232283
		A	.043005	.234
15/64			.043005	.234375
	6.0		.043743	.236220
		B	.044488	.238
	6.1		.045238	.240157
		C	.045996	.242
	6.2		.046759	.244094
		D	.047529	.246
	6.3		.048305	.248031
1/4		E	.049087	.250
	6.4		.049875	.251968
	6.5		.051471	.255905
		F	.051874	.257
	6.6		.053092	.259842
		G	.053502	.261
	6.7		.054739	.263779
17/64			.055571	.265625
		H	.055571	.265625
	6.8		.056410	.267716
	6.9		.058106	.271653
		I	.058106	.272
	7.0		.059561	.275590
		J	.060262	.277
	7.1		.061136	.279527
		K	.062015	.28125
9/32			.062015	.28125
	7.2		.062901	.283464
	7.3		.064692	.287401
		L	.066051	.290
	7.4		.066508	.291338
		M	.068349	.295275
	7.5		.068349	.295275
19/64			.069279	.296875
	7.6		.070215	.299212
		N	.071631	.302
	7.7		.072106	.303149
	7.8		.074022	.307086
	7.9		.075964	.311023
5/16			.076653	.3125
	8.0		.077931	.314960
		O	.078426	.316
	8.1		.079922	.318897
	8.2		.081939	.322834
		P	.081939	.322834
	8.3		.083981	.326771
21/64			.084496	.328125
	8.4		.086049	.330708
		Q	.086569	.332
	8.5		.088141	.334645
	8.6		.090000	.338582