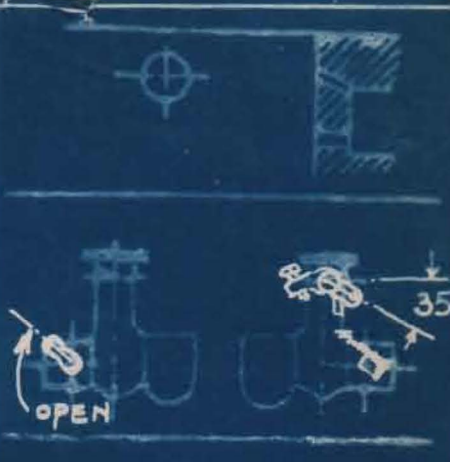



ITEM	QTY	NO. REQ.	PART NO.	CUSTOMER PART NO.	PART NAME	CHANGE SERIAL NO.	NOTES
1		ONE	A-17770	-16-15	ASSEMBLY--TYPE UR-3/4 CARBURETOR (Composed of)		
5	1		P-18190		Body--Main		
6	1		P-16325		Gasket--Main Body		
7	1		P-16353		Vent--Tube		
8	1		P-16327		H.S. Bleeder (Var.)		
9	1		P-16326		Venturi (Var.)		
11	3		P-6249		Screw--#10-24--Main Body Attach.	9-	
12	1		P-17187		Pin--Choke Valve Stop	9- 3-	
14	1		P-18340		Jet--Main Disch. (Var.)		
15	1		P-5600		Gasket--Main Disch. Jet		
16	1		P-16362		Jet--Metering (Var.)		
17	1		P-11571		Plug--Main Disch. Jet--3/8"-24		
20	1		P-15396		Valve--Idle Needle		
21	1		P-12530		Spring--Idle Needle Valve		
22	1		P-18339		Tube--Idle		
26	ONE		P-16342		ASSEMBLY--FLOAT WITH LEVER (Consists of)		
28	1		P-21797		Float Piece--Upper		
29	1		P-21796		Float Piece--Lower		
30	ONE		P-16332		Assembly--Float Lever		
31	1		P-16329		Lever--Float		
32	1		P-16330		Bushing--Fulcrum Pin		
34	1		P-10344		Pin--Float Fulcrum		
35	1		P-15399		Valve--Float Needle		
36	1		P-21361		Seat--Float Needle Valve		
37	1		P-15410		Hanger--Float		
38	1		P-15411		Pin--Float Hanger		
39	1		P-20668		Tag--Code		
43	ONE		P-18191		ASSEMBLY--THROTTLE BODY (Consists of)		
45	1				Body--Throttle (See Drawing P-18191)		
46	1		P-4434		Pin--Choke Return Spring Adj. Clip		
47	1		P-23112		Reducer	5-	
49	1		P-16347		Valve--Throttle	4-	
54	ONE		P-23117		ASSEMBLY--THROTTLE LEVER & STEM (Consists of)	5-	
56	1		P-22912		Assembly--Throttle Lever	5-	
57	1		P-22913		Lever--Throttle	5-	
58	2		P-23473		Screw--Idle Adj. #6-32	7	
59	2		P-15401		Spring--Idle Adj. Screw	7	
60	1		P-23116		Stem--Throttle	6	
61	1		P-16597		Pin--Groove--Throttle Lever	6	
62	1		P-12082		Collar--Throttle Stem	6	
63	1		P-16161		Set Screw--Thro. Stem Collar	2-3-5	
64						2-	
65						2-3-5	
66						5-	
67						5-	
68						3-5	
69	ONE		P-18202		ASSEMBLY--CHOKE LEVER WITH STEM (Consists of)		
71	1		P-18201		Stem--Choke Lever		
72	1		P-18211		Assembly--Choke Lever		
73	1		P-18205		Lever--Choke		
74	1		P-18203		Stud--Choke Lever		

NOTE 1:
To attain gas level of 9/16" plus 1/16" minus 0, the dimension from the gasket surface of Thro. Body to the lower side of the float should be 1-9/32".

NOTE 2:
Assemble P-18194 Clip in Second notch from side toward.

NOTE 3:
Thro. Valve Screws to be staked in assembly.

VARIABLE SPECIFICATIONS

MANUFACTURED FOR WISCONSIN MOTOR COMPANY Milwaukee, Wis.	ENGINE	GAS LEVEL 9/16" plus 1/16" minus 0 LBS. PRESSURE 1/2	FLANGE	VENTURI: 5/8" MAIN DISCH. JET: #48 H. S. BLEEDER: #60 METERING JET: .043" BY-PASS JET: IDLE DISCH. HOLES: #72 IDLE TUBE FEED HOLE: #68 IDLE AIR BLEED: PUMP DISCH: FL.H.V. Seat-.070"
	MAKE Own	CODE NO. "25-70"	CENTERS 1-13/16" DRILL	
	MODEL AC-4	RELEASE NO.	TAP 1/4"-20	
BORE 2-5/8"				
STROKE 3-1/4"				
NO. CYL. 4				
R.P.M. 3200				

ITEM	NOTE	NO. REQ.	PART	CUSTOMER PART NO.	PART NAME	CHANGE SERIAL NO.	NOTES
1		1	P-18204		Valve--Choke		
2		1	P-18194		Clip--Choke Return Spring		
3		1	P-18206		Lever--Choke		
4		1	P-18341		Spring--Choke Return		
5		1	P-12400		Washer--Choke Stem		
6		1	P-2290		Nut--Choke Lever		
7							
8							
9							
10		4	P-4522		Screw--#6-32--(Thro.& Choke Valve)		
11		4	P-11572		Gasket (2-P-15410, 1-P-21761, 1-P-11571)		
12						3-	
13		4	P-1791		Lockwasher--(2-P-2474, 1-P-6249, 1-P-18202)		
14							
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21		1	P-21771		Float Needle Valve & Seat		
22							
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SERVICE PARTS

VARIABLE SPECIFICATIONS

MANUFACTURED FOR WISCONSIN MOTOR COMPANY Milwaukee, Wis.	ENGINE MAKE MODEL BORE STROKE NO. CYL. R. P. M.		GAS LEVEL LBS. PRESSURE CODE NO.	FLANGE CENTERS DRILL TAP	VENTURI: MAIN DISCH. JET: H. S. BLEEDER: METERING JET: BY-PASS JET: IDLE DISCH. HOLES: IDLE TUBE FEED HOLE: IDLE AIR BLEED: PUMP DISCH:
			RELEASE NO.		

SYMBOL NO. 1-16-15 REFERENCE -	CK. BY <i>clerk</i>	AP'D BY <i>clerk</i>	DATE	TYPE CARBURETOR 110-3/4	SIZE 3/4" A	PARTS LIST NO. 17770	ISSUE 1	SERIAL 10
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